

# INSTRUCTIONS

## FOR REMOVAL OF UP/DOWN DOUBLE REGULATOR Air Pack One

- 1) Disconnect main incoming air line to machine. NOTE: If Air Pack One ASSY is being installed, continue on to step 6.
- 2) Remove **Double Regulator** and **Speed Control Sandwich**
- 3) Remove 3 3/4" stud screws
- 4) Place Single Regulator between Base and Solenoid using 2 new gaskets and tighten together using 3" screws provided.
- 5) Remove air fitting from **Port A** on base and replace with 1/8" plug provided.
- 6) Run air line from **Port B** on base to lower air fitting on 12" Lift cylinder.
- 7) Remove **upper** air fitting on 12" lift cylinder and replace with speed control muffler.
- 8) Adjust muffler so it is completely open and tighten lock nut on muffler.
- 9) Close single regulator and reconnect incoming air to main regulator. **(NOTE: It is important that the single regulator is closed before reconnecting main air line)**
- 10) Turn probe up/down switch to the up position.
- 11) Slowly open regulator so that the probe will lift in about 3 to 4 seconds.
- 12) Operate up down switch a few times to test probe up speed. Once you have the single regulator set, lock adjustment knob in place.